WBYEXTCF Installation Instructions
Weatherby 18i 12ga. Shotguns

> **WARNING:** UNLOAD AND PROPERLY CLEAR THE WEAPON BEFORE ATTEMPTING TO INSTALL ANY COMPONENT!!!

1. Remove the magazine cap and the 3 shot plug from the magazine tube.

2. Remove the magazine spring retainer with snap ring pliers or gently pry it out with a flat screwdriver. Note: The magazine spring is under tension. **USE CAUTION WHEN REMOVING THE RETAINER**

3. Remove the factory magazine spring and follower from the tube.

4. Thoroughly clean the interior of the magazine tube and **LIGHTLY** coat it with any lubricant.

5. Slide the red follower into the factory tube with the solid end facing the receiver.

6. Insert one end of the new magazine spring into the extension tube and the other end into the factory tube.

7. While guiding the spring into both tubes, carefully thread the collar of the extension tube onto the factory tube. You will have to guide the spring coils into both tubes while compressing the spring. Gripping the collar, tighten the extension tube to seat the forend and barrel to the receiver. **DO NOT USE A WRENCH FOR THIS OPERATION - HAND TIGHTENING THE EXTENSION TUBE INTO THE COLLAR IS SUFFICIENT**

8. The use of a barrel clamp (not included in this kit) is optional. The first three inches of the magazine tube (as measured from the capped end) is internally reinforced. If you choose to use a barrel clamp, you must locate the clamp on this reinforced area. The use of rubber tape on the inside surfaces of the barrel clamp is highly recommended to decrease the chances of slipping or scratching. Clamping the magazine tube outside of the reinforced area could result in permanent damage.

This magazine tube assembly cannot be disassembled. The collar, tube and endcap are permanently bonded to one another. Any attempt to disassemble the product will result in permanent damage.

You are now ready to enjoy your new SURE CYCLE extended magazine tube.